Zirconia Alumina: A synthetic grain engineered with fracturing properties to ensure a consistently sharp edge. Used for grinding and deburring metals.

Ceramic: A synthetic grain formulated to withstand extreme pressures and dissipate heat. The synthetic crystals fracture to continually expose sharp edges for aggressive cutting action. Specifically for grinding metals including stainless steel.

Aluminum Oxide: Most popular and durable. Universally used for metals, wood, plastics.